



President's Letter

Astronomers and physicists believe the universe isn't static, but rather always growing and expanding. Over the past year, I have begun to believe the same may be true of the Charles Pankow Foundation, as growth and expansion abound.

CPF, from its very beginning, has been the beneficiary of generous support. Lately, however, that support has increased to new heights—in the form not only of financial contributions but also in-kind services and materials that greatly offset laboratory expenses, as well as priceless assistance in helping to conceive and monitor our research initiatives. And while it's tempting to account for this support by simply adding the nominal dollars, its actual value is multiples of this amount as the less tangible assistance helps ensure the Foundation is focused on the most meaningful research opportunities and that, when complete, we have a fully prepared cadre of stakeholders to help guarantee the resulting innovations are understood and adopted by the industry.

Part of CPF's expanding universe should come as no surprise. It flows directly from the broadened research domains that we are pursuing. Building envelope standards—including best practices in subcontracting, carbon/energy use, and structural suitability research—will assist both owners and project teams in designing smarter, more efficient structures. This, in addition to our ongoing work in wastewater, technology, and especially structural engineering, has attracted the attention of major corporations, federal and state agencies, and universities who believe in the promise of our work and see the potential direct benefit to them.

For all you who provide the invaluable assistance that extends the impact of the Charles Pankow Foundation, our heartfelt thanks. For those of you just learning of our work, join us as we endeavor to make innovation an expanding reality in the built environment.

Richard M. Kunnath, P.E.

Board President, Charles Pankow Foundation

Richard M. Kunnath

2021 Active Grant Portfolio

Overview

15 Projects

\$4M Grants

14 Institutions

Industry Partners

31 Project Investors

37 Material Contributors

213 Knowledge Contributors

Results

Go-to Resources

Game-changing Systems

Decision-making Digital Tools

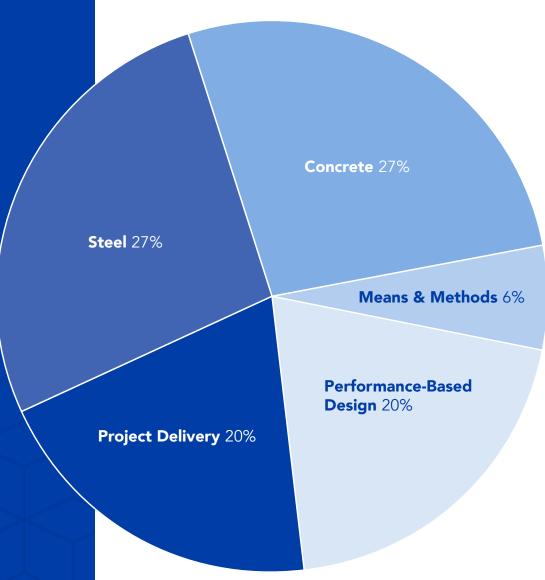
Impact

Safer Construction Conditions

Project Cost and Schedule Savings and Reliability

Improved Building Performance

Research Projects by Topic



2021 Grant Portfolio Contributors

The Charles Pankow Foundation extends its sincere appreciation to our 2021 grant portfolio contributors. These champions of innovation provide inspired thinking, resources, and the know-how to drive industry best practices forward.

Financial

ACI Foundation

American Institute of Architects

American Institute of Steel

Construction

Association of Drilled Shaft

Contractors - International

Association of Foundation Drilling

Atlas Tube/Zekelman

Chandos Construction

Clark Pacific

Construction Industry Institute

Construction Institute of the ASCE

CRSI Education and Research

Foundation

Design Build Institute of America

DesignIntelligence

Hensel Phelps

Integrated Project Delivery Alliance

Keller Companies

Kiewit

Kraemer NA

Martin/Martin

McCarthy

Metromont

MKA Foundation

Nucor

P1 Consulting

Pankow Builders

Parsons Corporation

Precast/Prestressed Concrete Institute

Process Industry Practices

Schuff Steel

Siefert Associates

Steel Institute of New York

Stellar

2021 Grant Portfolio Contributors

Knowledge

Farid Alfawakhiri

Dylan Allen

Neal Anderson

Scott Anderson

Christine Angleton

Mantu Baishva

Keith Bauer

Reza Bayat

Jim Bedrick

Glenn Bell

Brian Bennett

Evan Bentz

Robert Berhinig

Mahabir Bhandari

Tanner Blackburn

Scott Bondi

Joe Bove

Jared Brewe

Michel Bruneau

Vince Cammalleri

Renée Cheng

Markku Allison

Esteban Anzola

Baabak Ashuri

Kevin Aswegan

Suzanne Aultman

Mark Bennier

Stephen Benton

Kal Benuska

Margi Bergamini

Geoff Bomba

Rachel Chicchi

Rob Chmielowski

Lisa Choe

Sean Clifton

Michael Collins

Tom Culp

Charlie Ćurčija

Dave Darwin

Don Davies

Greg Deierlein

Mark Denavit

Daniel de Oliveira

John Donatelli

Carrie Sturts Dossick

Rick Drake

Jason Duff

Bill Earl

Sam Easterling

Matt Eatherton

Hamed Fbrahimian

Jim Fabinski

Tomasz Falborski

Fanfu Fan

Ray Fassett

Luke Faulkner

David Fields

Erica Fischer

Greg Force

Nazanin Fouladi

Chris Fowler

Chad Fox

Bryan Franz

Tim Fraser

Stephen Fronek

Sean Garrett

Tony Ghodsi

Tony Giansanti

Grea Gidez

Harry Gleich

Subhash Goel

William Green

Daniel Haaland

Mike Haber

Jerry Hajjar

Daniel Hall

Susan Bogus Halter

Ron Hamburger

Dan Hart

Ahmad Hassan

Jeremy Hasselbauer

Neil Hawkins

Robert Heintges

Gary Higbee

Stephane Hoffman

Elie Homsi

John Hooper

Devin Huber

Angie Hunter

Will Ikerd

Ahmad Itani

Barbara Jackson

John Jackson

Scott Jacobs Will Jacobs

Jordan Jarrett

Stan Javernick

Urmilla Jokhu-Sowell

Amit Kanvinde

David Kayll

Paul Kelley

Dominic Kelly

Les Kempers

Sal Khalaf

Kevin Kirkley Sue Klawans

Danielle Kleinhans

Ronald Klemencic

Kelly Knowles

Walter Korkosz

Lawrence Kruth

Daniel Kuchma

Rik Kunnath

Gino Kurama

Nesseline Kuscu

Tom Kuznik

Katerina Lachinova

Randy Landers

Russell Larson

Ivan Lee

Roberto Leon

Dan Lemieux

Dimitrios Lignos

Brett Lord

Jim Malley

Brad Malmsten

Bonnie Manley

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2021 Grant Portfolio Contributors

Rick Marshall Ann Masek

Therese P. McAllister Virginia McAllister Matt K. McCaulley Mark McClintock David McCrary Ian McFarlane

Dudley McFarquhar Donald Meinheit

Ron Meng Duane Miller Jack Moehle Jon Mohle Keith Molenaar

Eric Montplaisir Judi Mosqueda Chris Motter

Joshua Mouras Kai Ki Mow

Sean Mulholland Javeed Munshi

Tim Murphy

John Neary Ralph Nicastro

Cory Ochsner Andy Osborn Laura Osburn Louise Pannetor

Viral Patel Mic Patterson

Shailendra Patel

John Peronto

Bill Perry Jim Perry

Jack Petersen Justin Ramer

Dan Rawlings

Thomas Rawls Paul Richards

Eloy Rodriguez Juliana Rochester

Ken Roko

Mark J. Rothman Rafael Sabelli Thomas Sabol Cheryl Saldanha Dave Sanders Helen Sanders

Mike Santarone Ben Schafer

Bahram Shahrooz Jennifer Shane Phil Sheridan Vincent Siefert

Lyle Sieg Jon Siu

Robert Solomon
Peter Speier
Laura Stagner
Tabitha Stine
John Straube
Andrew Taylor
Dana Taylor

Mathew Thomas

Peter Timler

Fernando Torrealva Christina Trotter Amy Trygestad Chia Ming Uang Catherine Valenzano

Allan Van Horn Amit Varma Jeff Veilleux Mason Walters

Lisa Washington Steve Weinryb

Brad Whitaker Joe Willich

Joseph C. Windover

David Wright
Dave Zanetell
Farzin Zareian
Wael Zatar
Duff Zimmerman

Joe Zona

Material

Alamillo Rebar

Baker Concrete Construction

Baker Equipment and Materials

BarSplice Products Cascade Steel

Catalina Pacific, a CalPortland

Company Cives Steel Clark Pacific

Commercial Materials Company

Concentric Steel

Contractors Materials Company

Dayton Superior Geiger and Peters Harris Rebar / Nucor

Headed Reinforcement Corp.

J.F. Stearns

Janell Concrete and Masonry

Equipment

Level 10 Construction
L&M Industrial Fabrication

Metals Fab Metromont

Midwest Concrete Materials

Nucor

nVent LENTON

P.J's Rebar

Pacific Earthquake Engineering

Research Center Pacific Steel Group Sherwin Williams

Sika

SLS Consulting Supreme Group

Tate Inc.

Terracon Consultants

The Pressure Grout Company

Tincher's Welding
Turner Construction

Williams Form Engineering

Research Grants Awarded in 2021

\$250,000

UNIVERSITY OF CALIFORNIA, LOS ANGELES

John W. Wallace, Ph.D., P.E. Performance and Repair of Ordinary Structural Walls Subjected to Wind and Seismic Loading Protocols (RGA #01-21)

\$198,961

STATE UNIVERSITY OF NEW YORK AT BUFFALO

Michel Bruneau, Ph.D., P.Eng. Bolted Splice Details for Composite Plate Shear Walls—Concrete Filled (RGA #02-21)

\$168,053

UNIVERSITY OF FLORIDA

Bryan W. Franz, Ph.D. with Daniel Hall, Ph.D. of ETH Zürich Expanded Guides to Managing the Design Phase of Design-Build Projects (RGA #03-21)

\$138,920

IOWA STATE UNIVERSITY OF SCIENCE AND TECHNOLOGY

Jennifer Shane, Ph.D.

Expanded Guides to Managing the Design Phase of Design-Build Projects (RGA #04-21)

\$87,031

UNIVERSITY OF NEW MEXICO

Susan Bogus Halter, PE, Ph.D. Expanded Guides to Managing the Design Phase of Design-Build Projects (RGA #05-21)

\$11,898

PURDUE UNIVERSITY

Amit H. Varma, Ph.D.

Seismic and Wind Behavior and Design of Coupled CF-CPSW Core Walls for Steel Buildings (Amendment to RGA #06-16)



Test specimen for "Improving the Safety of Rebar Cages by Using Innovative Connectors" research conducted at University of Nevada, Reno in conjunction with the ASCE Construction Institute.



Creating the Foundation for Synergy

syn·er·gize

/'sinər,jīz/

verb

to combine or coordinate the activity of (two or more agents) to produce a joint effect greater than the sum of their separate effects.

Traditionally, the construction industry has operated in a fragmented manner—with project developers discretely engaging architects, designers, engineers, and contractors. While team members may each have a clear idea of their specific role within a project, they might not have the vision of the larger project itself in mind—nor of how their work impacts that of others on the project team. This disconnect can lead to inefficiencies, conflicts, and an end product that is not fully optimized for the building occupant. And it stymies innovation.

The Charles Pankow Foundation (CPF) supports research and industry activities that seek to integrate and streamline the design and construction processes and deliver structures optimized for building performance. We bring together the best minds from across the AEC industry to develop synergistic solutions that improve financial, environmental, and social outcomes for all project participants. The fruits of our labor are practical guides and tools for use by designers and builders everywhere.



The Foundation is now making these assets freely available to practitioners and the public alike on our revamped website. Our new <u>Library of Resources</u> compiles CPF-supported research reports, design recommendations, case studies, user guides, prestandards, and more—all searchable by deliverable type and/or subject matter. Topics include building information modeling, concrete, exterior wall systems, performance-based design, project delivery, steel, and sustainability.



Forging Synergies

Knowledge is not created in a vacuum—but rather through the exchange of ideas and the testing of hypotheses. Creative collaboration, properly focused, can provide critical insights into solving design challenges that transcend even those of the most discerning individual in a given group. CPF's synergistic approach identifies a challenge, assembles crossdisciplinary experts to analyze and address the relevant issues from diverse perspectives, and drives team members to produce workable solutions.

A primary tool that the Foundation uses to generate these synergies is focus group workshops—in which expert opinions are surveyed; data is collected and analyzed; and solutions are developed for the challenges identified. Over the past year, CPF has held workshops with stakeholders from around the industry—including architects, engineers, academicians, manufacturers, and others—on two topics: curtain walls and managing the design phase of a design-build project.

Workshop on Curtain Wall Research

Thirteen industry leaders were convened for a focus group on curtain wall research that centered on four general themes:

- Guidance to clarify roles, responsibilities, and processes involved in curtain wall systems;
- Technical/performance of such systems addressed through research;
- Innovation/materials and systems to deliver better performance; and
- Workforce/education skill and knowledge programs.

Takeaways from the workshop include engaging in research to understand thermal performance of curtain wall systems to inform design execution and ultimately improve energy performance of buildings. A second area of focus going forward will be the development of guidance to foster better collaboration across the industry to define roles, responsibilities, and workflows—and to cultivate a curtain wall-smart workforce to improve the procurement, design, execution, and maintenance of building curtain wall systems.

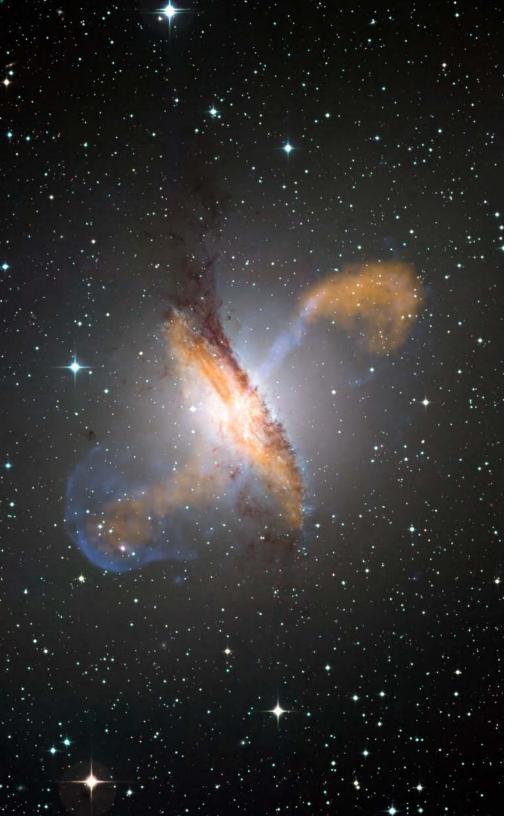


Forging Synergies

Workshop on Managing the Design Phase of a Design-Build Project

Eleven leaders from across the AEC industry participated in a workshop to consider the current Design Management Guide (DMG) and potential future editions. A number of opportunities were identified to update and extend the guide's knowledge and best practices throughout the industry and to support project success through the management of the design phase of a design-build project. Recommendations from the workshop included the development of:

- A new over-arching, universally applicable (i.e., market sector/client/ project size-agnostic) principles-based guide;
- Multiple market-sector and client-specific guides (e.g., buildings, aviation, federal, specialty trades); and
- An updated DMG to reflect current state-of-practice models sector guides, organized by project phase and with additional content to include entries on topics such as BIM execution plan, design delegation, how to raise performance topics, and checklists of deeds to be addressed.



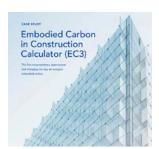
Profiles in Synergy

While forging synergies among diverse parties in the value chain is key to creating new industry knowledge, distilling this insight into actionable recommendations—and sharing them with both industry professionals and the wider public—are essential to driving industry practice forward.

For this reason, the Foundation chronicles its success in pushing research into the field via the publication of <u>case studies</u>. Each case study outlines a challenge faced by designers and builders, the solution pursued, and the result/deliverable that followed. Written and illustrated for both laymen and industry professionals alike, the case studies document how the power of synergy can reimagine and drive best practices in building design and construction.

Following are synopses of the first seven case studies published.

Embodied Carbon in Construction Calculator



Catalytic investment by the Charles Pankow Foundation and over 30 future-focused organizations supported the collaborative development of the Embodied Carbon in Construction Calculator (EC3) tool. This open-access digital tool allows designers and contractors to assess and compare the embedded carbon in different building materials, helping them to choose more sustainable options during the design, material specification, and procurement processes.

Profiles in Synergy

Managing the Design Phase of a Design-Build Project



CPF recognized the need to centralize best practices for design-build and develop better approaches to design and construction project delivery. Convening leaders from across the AEC industry, the Foundation funded the creation of the <u>Professional's Guide to Managing the Design Phase of a Design-Build Project</u>, which aims to help owners, designers, and builders of design-build projects achieve success by utilizing a design phase manager.

Tall Building Initiative - Performance-Based Seismic Design



Lack of a common approach to performance-based seismic design of tall buildings has traditionally led to excessive delays in permitting projects, particularly in earthquake-prone regions. CPF funding helped forge development of a new performance-based design methodology allowing the use of conventional framing systems at greater heights that has cut permit review and approval times from 1-2 years down to 6-10 months.

SpeedCore Modular Framing System



With the objective of bringing greater efficiency to high-rise construction projects, the Charles Pankow Foundation, in collaboration with industry partners, supported key experimental tests to inform the design of a novel wall system. Dubbed SpeedCore, the system is constructed of prefabricated modular steel sandwich panels, stacked onsite and field-filled with concrete. Eliminating the need for temporary formwork and reinforcing steel cages simplifies onsite trade and material management, saving time and potentially lives.

Modernizing Building Codes for Wind



Prescriptive building codes established in the 1970s hadn't kept up with the trend toward ever-taller, more complex 21st-century buildings. The ASCE 7 Wind Loads Subcommittee recognized the need for updated wind load design methodologies applicable to modern buildings of varying shapes and sizes. With grant funding from CPF and industry partners including NCSEA, wind tunnel testing provided the aerodynamic data required for the launch of a project that can form the basis for establishing a common methodology for the wind load design provisions in ASCE 7.

Profiles in Synergy

Building Code Requirements for High-Strength Reinforcing Steel



For almost half a century, Grade 60 steel remained the industry standard for rebar in structural concrete—even as larger structures were designed and built. The Charles Pankow Foundation identified the research and testing that would be required to support the use of higher-strength reinforcement in concrete. Subsequent testing, supported by CPF with industry partners ACI Foundation and CRSI Foundation, led to the inclusion in the ACI 318 Building Code of specifications greatly expanding the use of higher-strength steel reinforcement in concrete.

Prestandard for Performance-Based Wind Design



Traditionally prescriptive approaches to building design limited their ability to be engineered for efficient material usage, postevent building functionality, and reduced economic losses due to hazards such as high winds—particularly as buildings have grown in height and complexity of shape. With CPF and industry funding, structural engineering leaders convened and developed a 21st-century approach to the design of buildings for wind loads detailed in the ASCE publication *Prestandard for Performance-Based Wind Design*.

Charles Pankow Foundation Leadership Team



Richard M. Kunnath P.E., NAC Board President



Glenn Bell, P.E., S.E., CEng, F.SEI, F.ASCE, FIStructE
Board Director



Timothy P. Murphy, Esq. *Board Secretary and Chief Financial Officer*



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